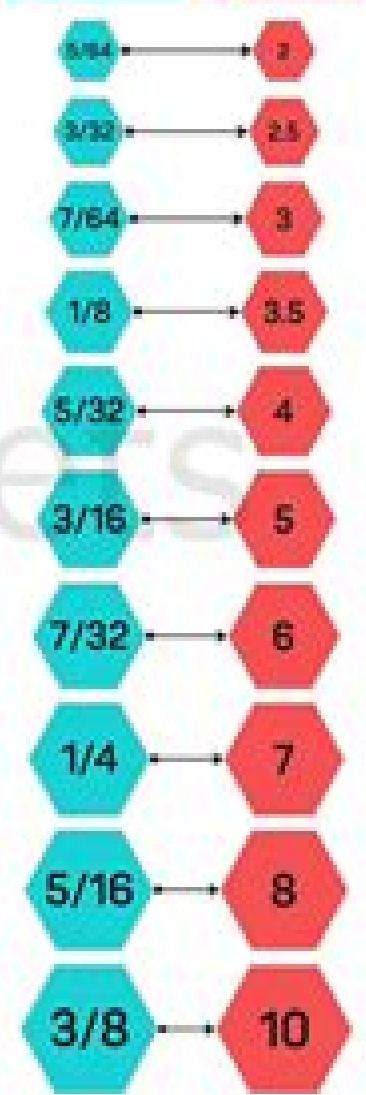


# TIGHTENING TORQUE REFERENCE CHART FOR SAE AND METRIC BOLTS

NL = Not Lubricated  
 L = Lubricated  
 1 lbs ft = 1.356 N\*m



## WRENCH INTERCHANGE



### TIGHTENING TORQUE FOR SAE BOLTS (80% of yield strength Sy) in lbs ft

MATERIAL	LUB	1/4-20	5/16-18	3/8-16	7/8-14	1/2-13	9/16-12	5/8-11	3/4-10	7/8-9	1-8	1 1/8-7	1 1/4-7	1 3/8-6	1 1/2-6
GRADE 1	NL	4	8	14	22	34	49	68	100	164	291	410	581	762	1010
	L	3	6	10	17	26	37	51	80	145	278	399	436	572	759
GRADE 2	NL	6	12	22	35	54	78	107	161	264	472	581	762	1010	
	L	5	9	17	27	40	58	81	143	145	278	399	436	572	759
GRADE 5/8.2	NL	10	20	36	57	87	126	173	268	436	743	1053	1486	1948	2586
	L	7	15	27	43	65	94	130	201	372	507	750	1114	1481	1939
GRADE 8	NL	14	28	50	81	123	177	245	436	700	1050	1488	2100	2752	3654
	L	10	21	38	60	92	133	184	326	525	787	1116	1575	2064	2740

MATERIAL	LUB	1/4-28	5/16-24	3/8-24	7/8-20	1/2-20	9/16-18	5/8-18	3/4-18	7/8-14	1-14	1 1/8-12	1 1/4-12	1 3/8-12	1 1/2-12
GRADE 1	NL	4	9	16	25	38	55	77	134	214	320	452	644	858	1138
	L	3	7	12	19	29	41	58	101	160	245	347	483	651	854
GRADE 2	NL	7	14	25	39	61	87	122	213	374	526	742	1014	1338	1738
	L	5	10	18	30	46	65	91	159	260	345	483	651	854	
GRADE 5/8.2	NL	11	22	40	64	98	140	196	343	547	834	1191	1645	2217	2909
	L	8	17	30	48	74	105	147	257	470	625	886	1234	1663	2182
GRADE 8	NL	16	31	57	90	138	198	277	485	773	1176	1659	2325	3133	4111
	L	12	24	43	68	104	148	208	364	583	884	1251	1744	2350	3083

### TIGHTENING TORQUE FOR METRIC BOLTS (80% of yield strength Sy) in lbs ft

MATERIAL	CO PITCH	M6-1	M8-1.25	M10-1.5	M12-1.75	M14-2	M16-2	M18-2.5	M20-2.5	M22-2.5	M24-3	M27-3	M30-3.5	M33-3.5	M36-4	
CLASS 4.8	NL	3	6	10	15	22	34	51	71	99	139	199	240	301	477	633
	L	3	6	10	15	21	34	53	74	104	142	190	263	357	486	625
CLASS 8.8	NL	6	12	22	35	52	80	122	160	222	310	440	536	701	1100	1451
	L	7	17	33	57	81	122	187	278	378	480	702	853	1097	1606	
CLASS 10.9	NL	10	20	40	65	95	144	219	300	414	579	840	1075	1407	2140	2853
	L	10	24	48	84	124	209	289	408	555	705	1031	1400	1825	2447	
CLASS 12.9	NL	16	32	64	101	149	229	341	466	636	885	1300	1705	2273	3018	
	L	12	26	52	81	127	215	308	427	584	825	1207	1609	2130	2803	

MATERIAL	FINE PITCH	M6-0.75	M8-1	M10-1	M12-1.25	M14-1.5	M16-1.5	M18-1.5	M20-1.5	M22-1.5	M24-1.5	M27-1.5	M30-1.5	M33-1.5	M36-1.5
CLASS 4.8	NL	4	8	15	21	30	46	70	104	157	233	353	545	733	958
	L	3	7	14	23	37	57	83	116	166	244	365	549	750	979
CLASS 8.8	NL	10	24	49	73	102	154	231	341	503	727	1048	1455	1954	2556
	L	7	18	37	53	74	109	162	238	353	515	746	1031	1406	1817
CLASS 10.9	NL	15	35	72	107	149	226	341	503	727	1048	1539	2136	2870	3754
	L	11	26	54	82	116	172	257	373	535	771	1105	1502	2052	2615
CLASS 12.9	NL	17	41	84	127	177	267	397	579	849	1249	1822	2500	3358	4393
	L	13	31	63	98	130	190	280	400	579	837	1201	1675	2219	2905

# Torque Wrench Settings Chart

**Ying-Ying Zheng**



## **Torque Wrench Settings Chart:**

## **Torque Wrench Settings Chart** Book Review: Unveiling the Power of Words

In a global driven by information and connectivity, the ability of words has be more evident than ever. They have the ability to inspire, provoke, and ignite change. Such could be the essence of the book **Torque Wrench Settings Chart**, a literary masterpiece that delves deep in to the significance of words and their impact on our lives. Published by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we will explore the book is key themes, examine its writing style, and analyze its overall affect readers.

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